RIVIERA TOOL CO Form SC 13G/A May 10, 2001

> UNITED STATES SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

> > SCHEDULE 13G

Under the Securities Exchange Act of 1934

(Amendment No. 6)\*

RIVIERA TOOL COMPANY (Name of Issuer)

COMMON STOCK (Title of Class of Securities)

> 769648106 (CUSIP Number)

April 30, 2001 (Date of Event Which Requires Filing of this Statement)

Check the appropriate box to designate the rule pursuant to which this Schedule is filed:

[X] Rule 13d-1(b)
[ ] Rule 13d-1(c)
[ ] Rule 13d-1(d)

\*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

Page 1 of 6 pages

CUSIP No.	769648106	13G	Page 2 of 6 Pages

	NAMES OF REPC	-	Filing: RIVIERA TOOL CO - Form SC 13G/A			
1						
	HEARTLAND ADVISORS, INC.					
	#39-1078128					
2		CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP (a) [_] (b) [_]				
3	SEC USE ONLY	SEC USE ONLY				
4	CITIZENSHIP OR PLACE OF ORGANIZATION WISCONSIN, U.S.A.					
			SOLE VOTING POWER			
	NUMBER OF	5	None			
	SHARES		SHARED VOTING POWER			
	BENEFICIALLY OWNED BY	6	None			
	EACH	7	SOLE DISPOSITIVE POWER			
	REPORTING	/	None			
	PERSON		SHARED DISPOSITIVE POWER			
	WITH	8	None			
9	AGGREGATE AMC	UNT BE	ENEFICIALLY OWNED BY EACH REPORTING PERSON			
10		THE AG	GGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN	SHARES		
10				[_]		
11	PERCENT OF CL	LASS RE	EPRESENTED BY AMOUNT IN ROW (9)			
ΤŢ	0.0%					
10	TYPE OF REPOR	RTING E	PERSON			
12	IA					

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CUSI	IP No. 769648106		13G	Page 2 of 6 Pages		
1		NAMES OF REPORTING PERSONS. I.R.S. IDENTIFICATION NOS. OF ABOVE PERSONS				
	WILLIAM J. NA	SGOVIT:	395-42-0703			
2	CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP			(a) [_] (b) [_]		
3	SEC USE ONLY					
4	CITIZENSHIP CU.S.A.	R PLACI	E OF ORGANIZATION			
	NUMBER OF	5	SOLE VOTING POWER			
В	SHARES BENEFICIALLY OWNED BY		SHARED VOTING POWER			
	EACH REPORTING	7	SOLE DISPOSITIVE POWER			
	PERSON WITH	8	SHARED DISPOSITIVE POWER			
9	AGGREGATE AMC		NEFICIALLY OWNED BY EACH REPORTIN	NG PERSON		
10	CHECK BOX IF		GREGATE AMOUNT IN ROW (9) EXCLUD	[_]		
11	PERCENT OF CL 0.0%	ASS REI	PRESENTED BY AMOUNT IN ROW (9)			
 12	TYPE OF REPOR	TING PI	ERSON (SEE INSTRUCTIONS)			

\_\_\_\_\_ CUSIP NUMBER 769648106 Page 4 Of 6 Pages Item 1. (a) Name of Issuer: Riviera Tool Company (b) Address of Issuer's Principal Executive Offices: \_\_\_\_\_ 5460 Executive Parkway S.E. Grand Rapids, MI 49512 Item 2. (a) Name of Person Filing: (1) Heartland Advisors, Inc. ------(2) William J. Nasgovitz (b) Address of Principal Business Office: \_\_\_\_\_ (1) 789 North Water Street (2) 789 North Water Street Milwaukee, WI 53202 Milwaukee, WI 53202 (c) Citizenship: Heartland Advisors is a Wisconsin corporation. \_\_\_\_\_ William J. Nasgovitz - U.S.A. (d) Title of Class of Securities: Common Stock \_\_\_\_\_ (e) CUSIP Number: 769648106

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Item 3. The persons filing this Schedule 13G are Heartland Advisors, Inc., an investment adviser registered with the SEC, and William J. Nasgovitz, President and principal shareholder of Heartland Advisors, Inc. Mr. Nasgovitz joins in this filing pursuant to SEC staff positions authorizing certain individuals in similar situations to join in a filing with a controlled entity eligible to file on Schedule 13G. The reporting persons do not admit that they constitute a group.

Item 4. Ownership.

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For information on ownership, voting and dispositive power with respect to the above listed shares, see Items 5-9 of the Cover Page.

Item 5. Ownership of Five Percent or Less of a Class.

If this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of more than five percent of the class of securities, check the following: [X]

Item 6. Ownership of more than Five Percent on Behalf of Another
-----Person.
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Not Applicable.

Item 7. Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on By the Parent Holding Company.

Not Applicable.

Item 8. Identification and Classification of Members of the Group.

Not Applicable.

Item 9. Notice of Dissolution of Group.

Not Applicable.

Item 10. Certification.

By signing below, the undersigned certify that, to the best of their knowledge and belief, the securities referred to above were acquired and are held in the ordinary course of business and were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

#### SIGNATURE

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

DATE: May 3, 2001

WILLIAM J. NASGOVITZ	HEARTLAND ADVISORS, INC.
By: /s/ PAUL T. BESTE	By: /s/ PAUL T. BESTE
Paul T. Beste As Attorney in Fact for	Paul T. Beste Chief Operating Officer

William J. Nasgovitz

EXHIBIT INDEX

Exhibit 1 Joint Filing Agreement

EXHIBIT 1

#### Joint Filing Agreement

The undersigned persons agree and consent to the joint filing on their behalf of this Schedule 13G in connection with their beneficial ownership of Riviera Tool Company at April 30, 2001.

WILLIAM J. NASGOVITZ

By: /s/ PAUL T. BESTE Paul T. Beste As Attorney in Fact for William J. Nasgovitz

HEARTLAND ADVISORS, INC.

By: /s/ PAUL T. BESTE -----Paul T. Beste Chief Operating Officer